



Dart Aerospace Ltd.
1270 Aberdeen St
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D412-760-011
Job Sheet 201669



Part No: D412-760-011

Job Qty: 2 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	✓	10/22/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Oscar

10-23-2019

012584



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Container No: S225765



Part: D412-760-011

Job No: 201669

Serial No/Batch: S225765

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue 2 FA-28 TC SR024921

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10/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 4	2 pcs	10/22/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B 2 pcs		10/22/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
135 DC - 1 - B4B	2 pcs	10/22/19	0.00 0.00	Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
140 QC 21 - FG	2 pcs	10/22/19	0.00 0.00	Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

DAS
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Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-760-011

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F6000

Location:FG049

135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1 PK002	Cabin Floor Protector	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5224219 ✓
D3574-2	Cabin Floor Protector	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5224221 ✓
D3575-1	Cargo Floor Protector	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5224223 ✓
D3575-2	Cargo Floor Protector	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5189833 ✓
D3580-1	Joggle Bracket	12 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	5208492 ✓
D3628-1	Washer, Cupped	28 pcs (14 ea) ✓	110-Packaging 1 - Pick Kit	5197061 ✓
D3628-3	Cupped Washer	12 pcs (6 ea) ✓	110-Packaging 1 - Pick Kit	5113539 ✓
MS24694-S100	Flat Head Screw	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	5193834 ✓
MS24694-S54	Screw	28 Ea (14 ea) ✓	110-Packaging 1 - Pick Kit	5185070 ✓
NAS1149D0363J	Washer	56 Ea (28 ea) ✓	110-Packaging 1 - Pick Kit	5222680 ✓
NAS1149D0463J	Washer	24 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5216019 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-1	2	1	0
	D3574-2	2	1	0
	D3575-1	2	1	0
	D3575-2	2	3	0
	D3580-1	12	55	0
	D3628-1	28	759	0
	D3628-3	12	315	0
	MS24694-S100	12	80	0
	MS24694-S54	28	124	0
	NAS1149D0363J	56	488	0
	NAS1149D0463J	24	2,408	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW